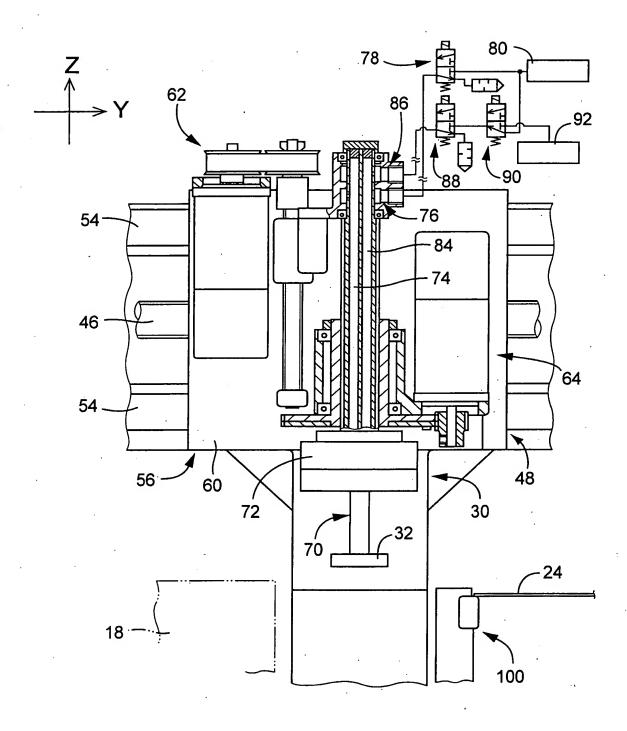
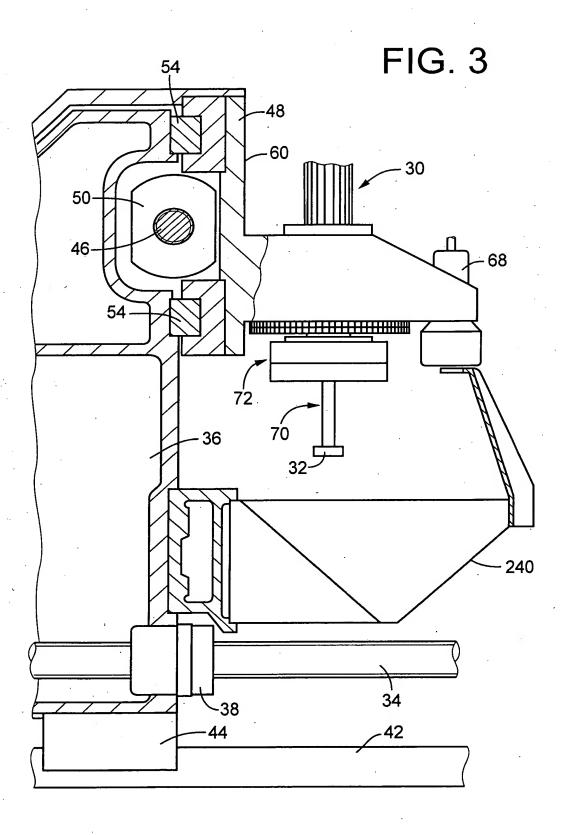
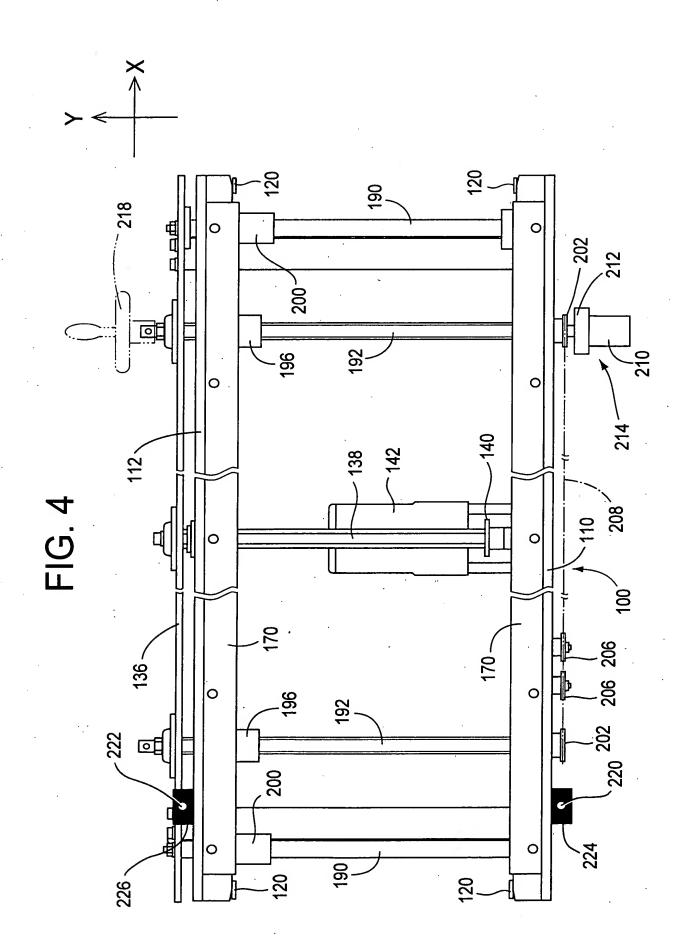


FIG. 2

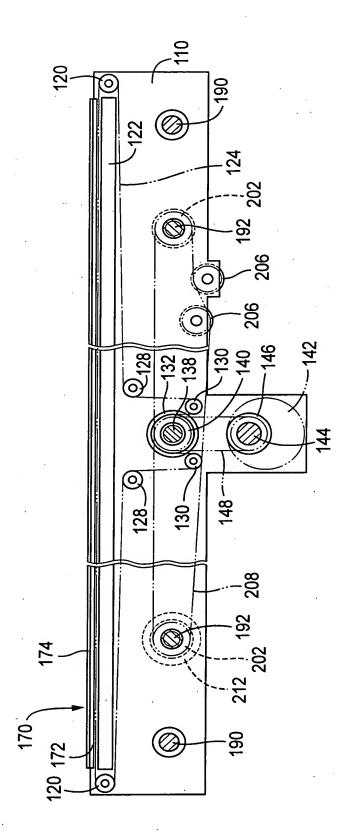






136 172 174 100 158 124-160 FIG. 5 142 -162 .-24 138 .-- 148 140 -124 -120 -128 132 (170 174 172 130 146

FIG. 6



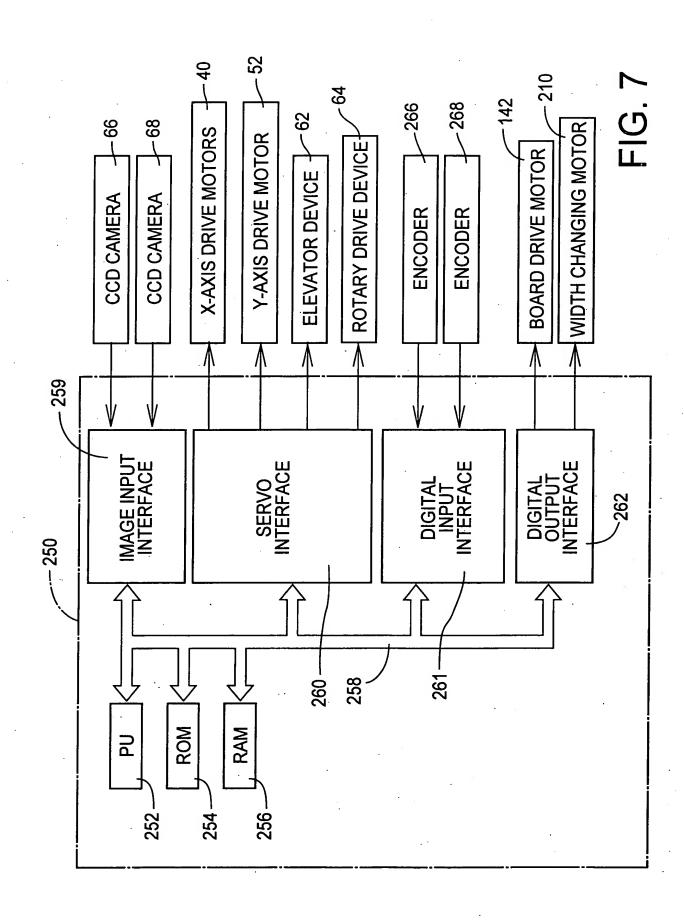
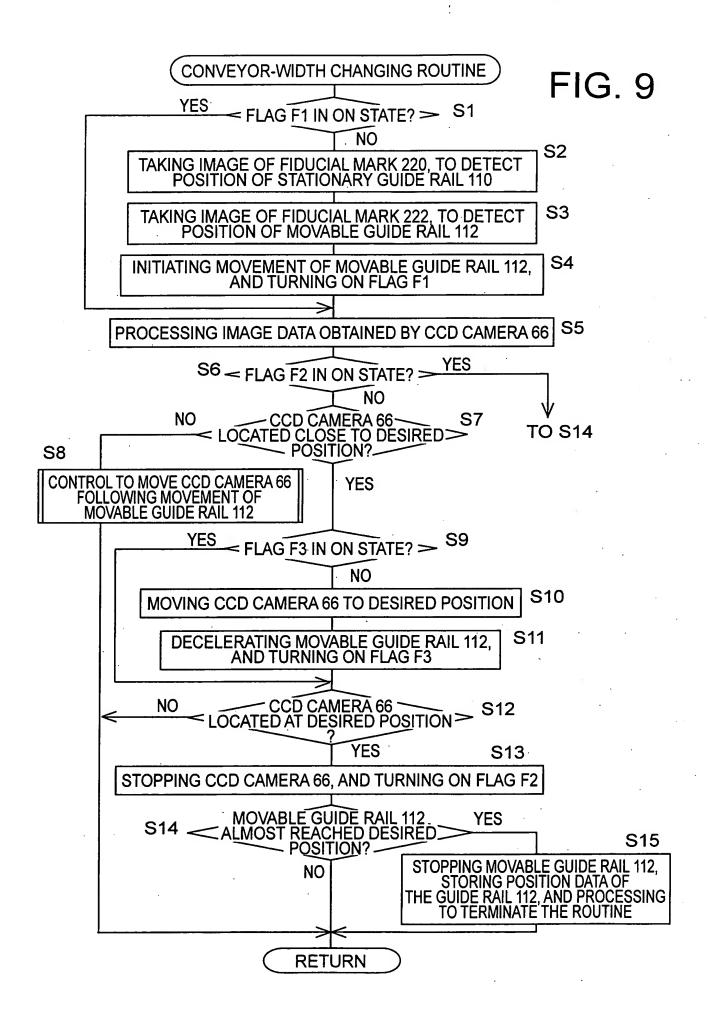
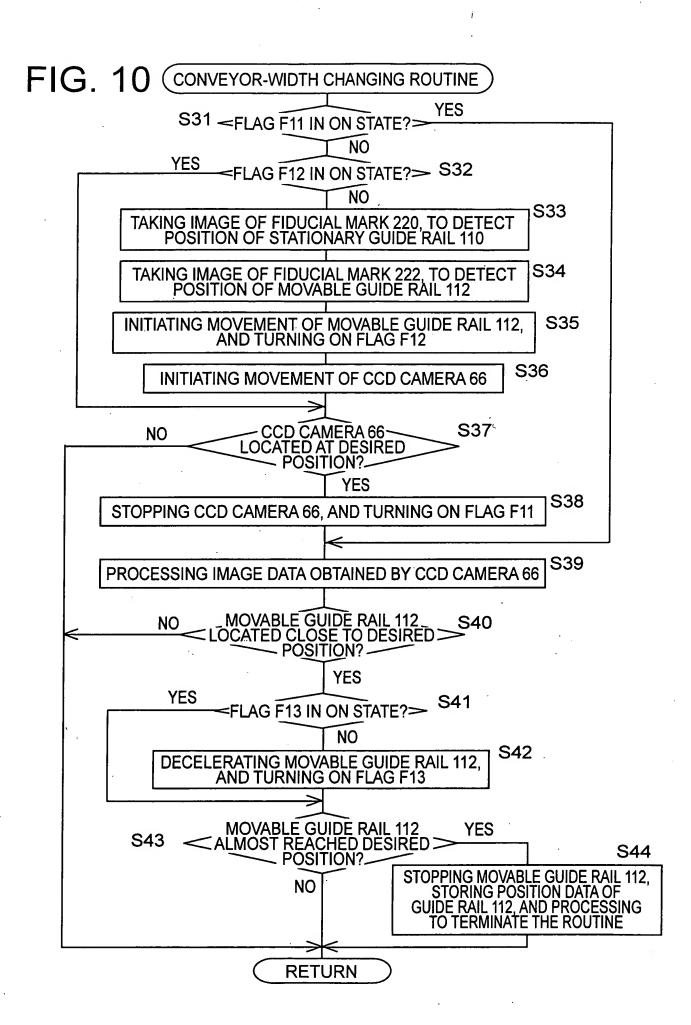
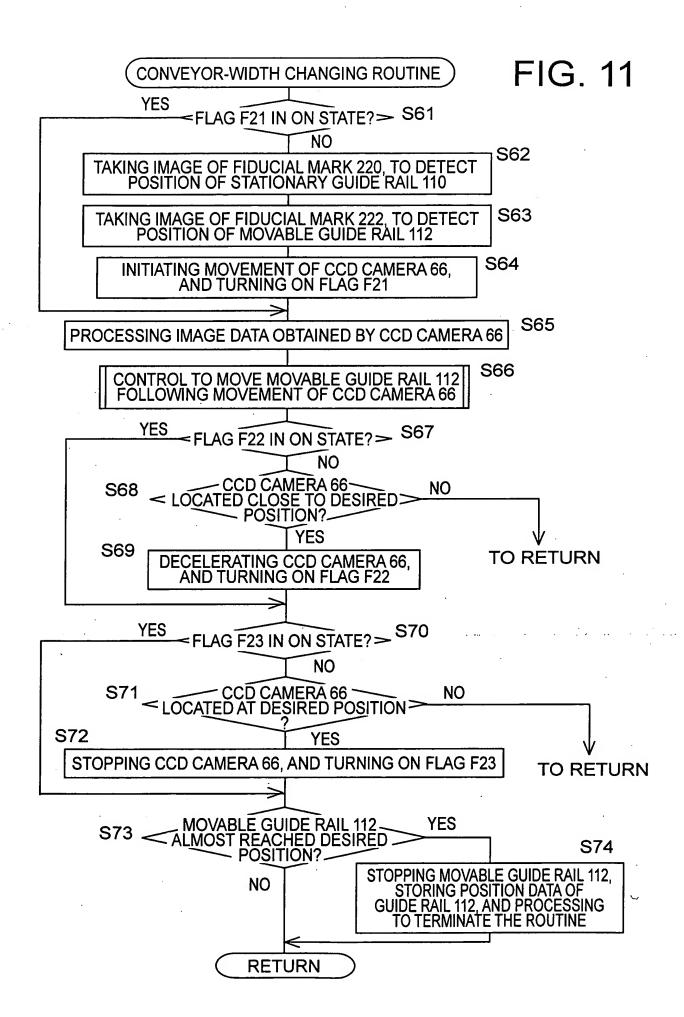


FIG. 8

RAM 256
PROGRAM MEMORY
MOVABLE-GUIDE-RAIL POSITION MEMORY
CONVEYOR WIDTH MEMORY
•
•
•
•
•
*

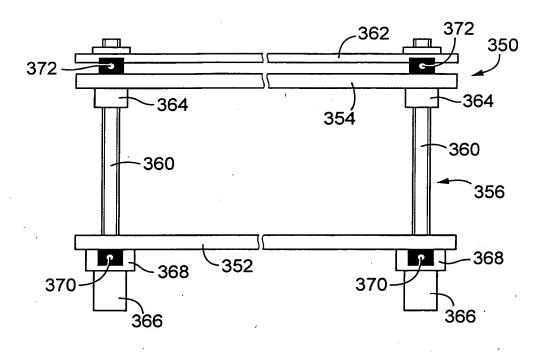






<

FIG. 12



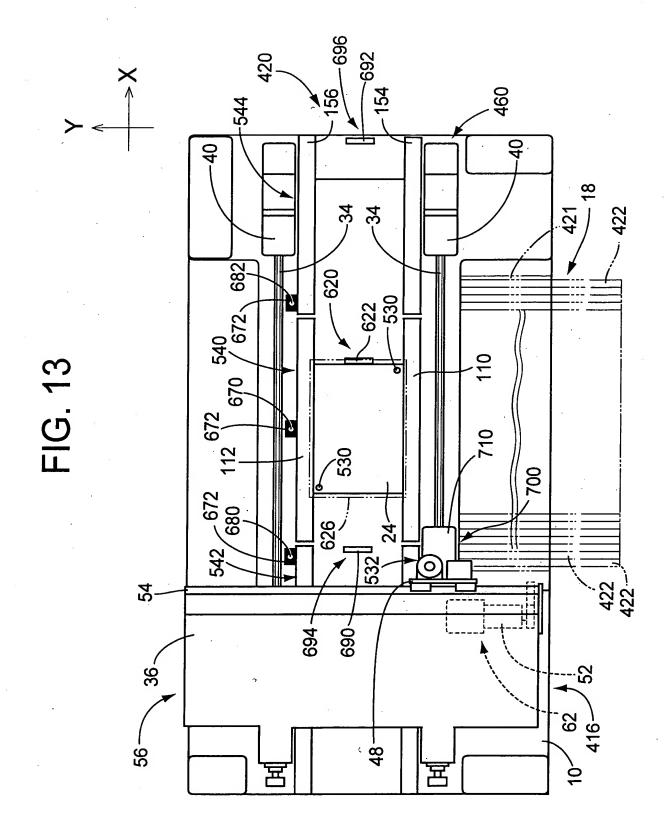


FIG. 14

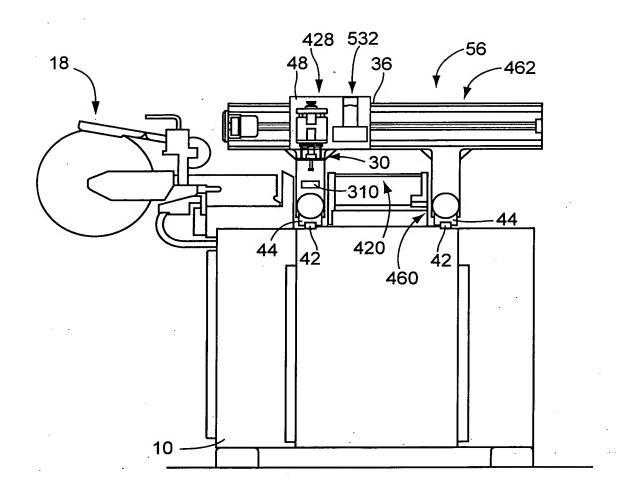


FIG. 15

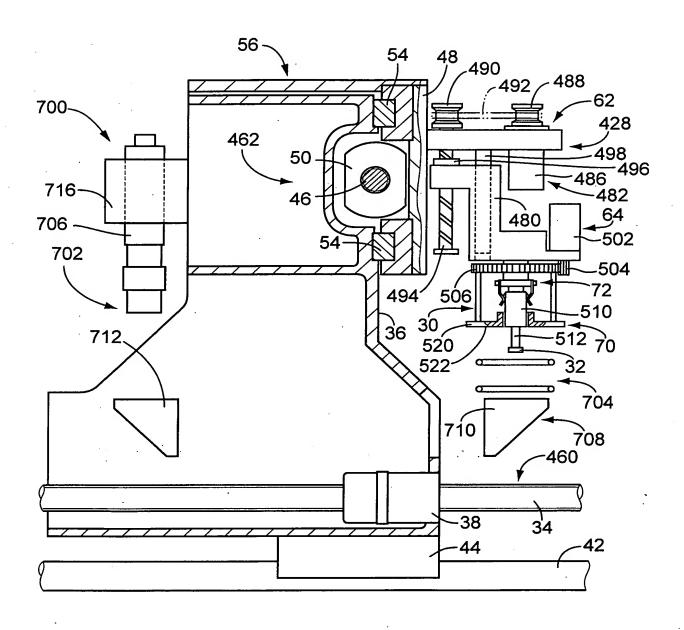
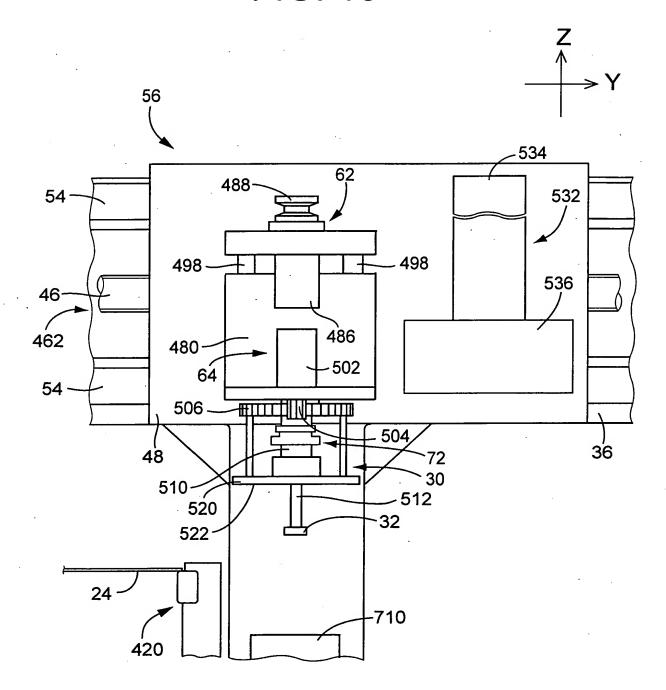
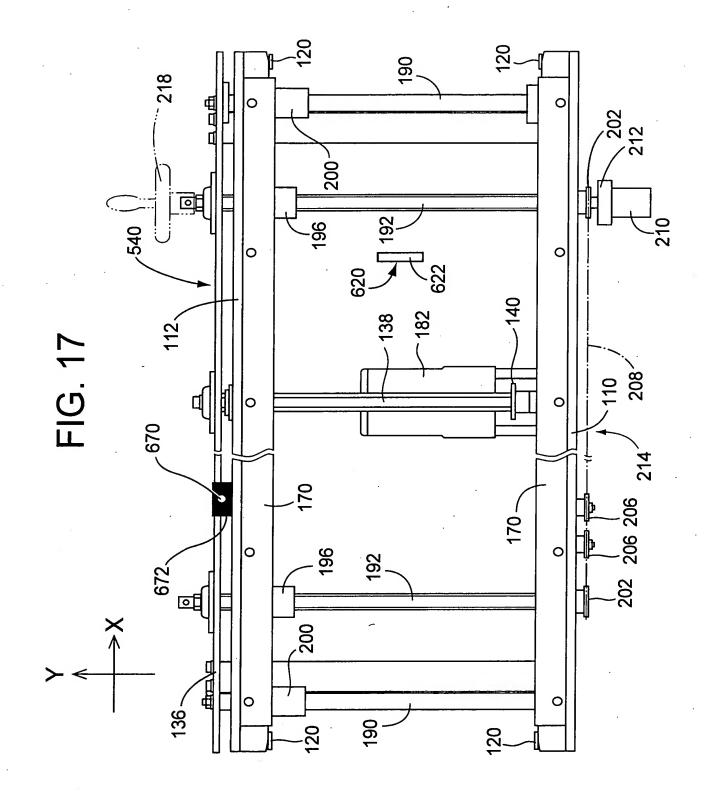
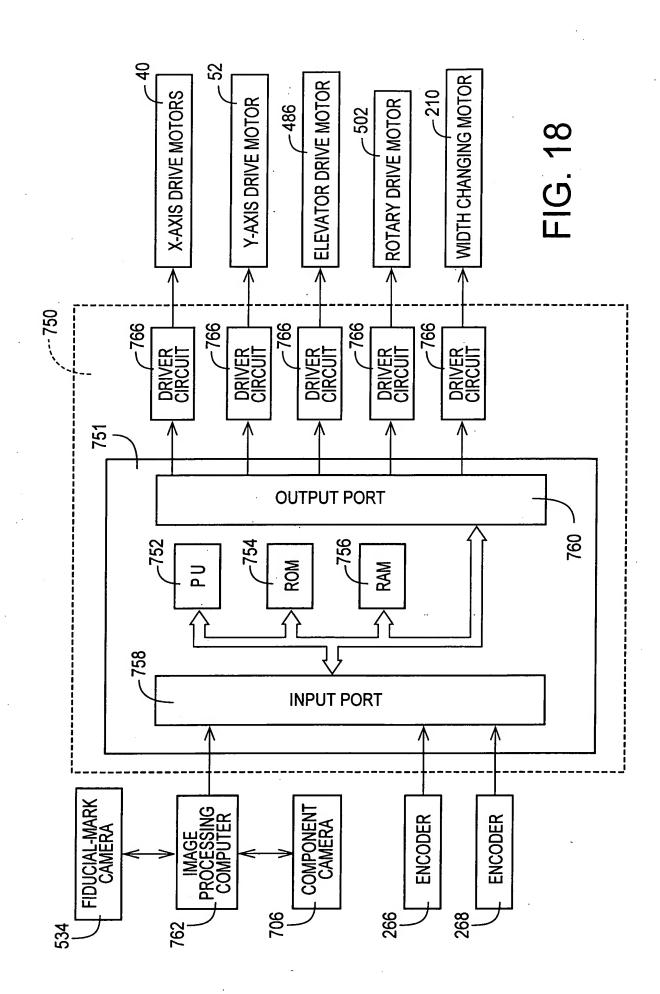


FIG. 16







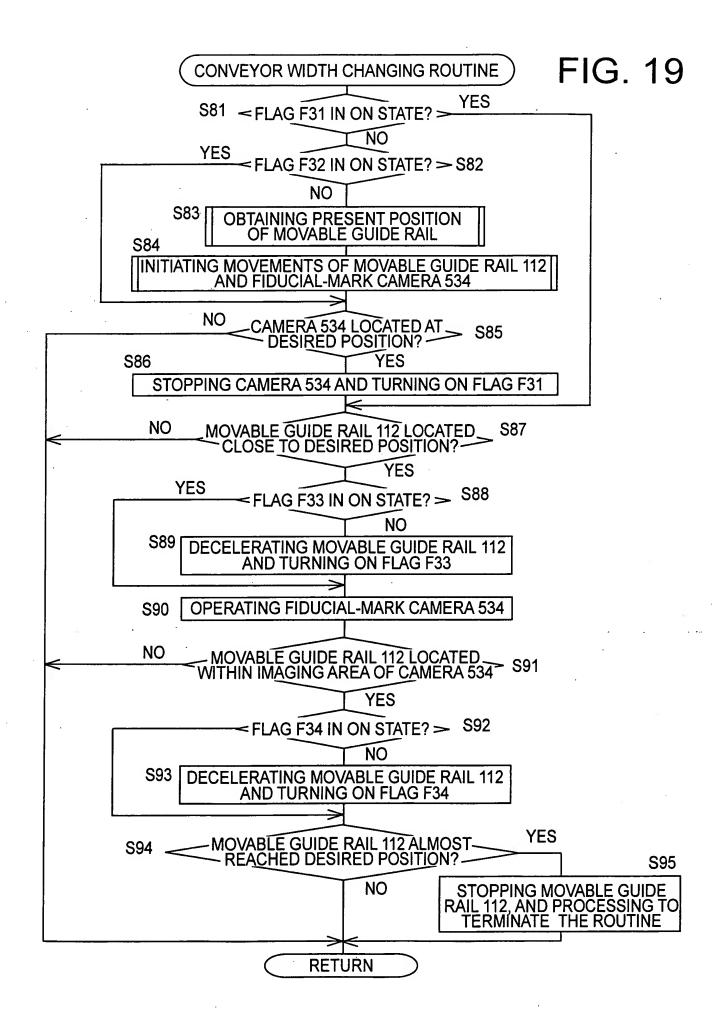


FIG. 20

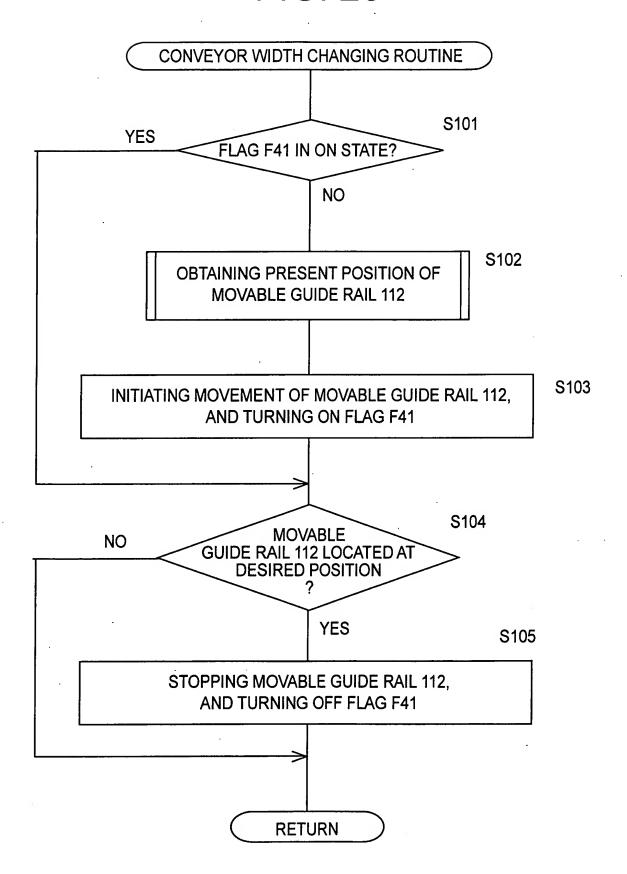


FIG. 21

